**HOT WORK PERMIT**

**STOP!**
Avoid hot work or seek an alternative/safer method, if possible.

This *Hot Work Permit* is required for any temporary operation involving open flames or producing heat and/or sparks. This includes, but is not limited to: brazing, cutting, grinding, soldering, torch-applied roofing and welding.

### Instructions

1. **Firesafety supervisor:**
   - A. Verify precautions listed at right (or do not proceed with the work).
   - B. Complete and retain Part 1. (*Part 1A* is for quality assurance documentation, if necessary.)
   - C. Issue *Part 2* to person performing hot work.

**HOT WORK BY**

- **Employee**
- **Contractor**

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**LOCATION/BUILDING AND FLOOR**

**NATURE OF JOB**

**NAME (PRINT) AND SIGNATURE OF PERSON PERFORMING HOT WORK**

**I verify the above location has been examined, the precautions checked on the Required Precautions Checklist have been taken to prevent fire, and permission is authorized for this work.**

**NAME (PRINT) AND SIGNATURE OF FIRESAFETY SUPERVISOR/OPERATIONS SUPERVISOR**

**TIME STARTED:**

* a.m.  p.m.

**TIME FINISHED:**

* a.m.  p.m.

**Permit Expires**

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**Note:** Emergency notification on back of form. Use as appropriate for your facility.

To order additional hot work permits or other FM Global resources, order online 24 hours a day, seven days a week, at www.fmglobalcatalog.com.

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### Required Precautions Checklist

- Control valves to water supply for sprinkler system are open.
- Hose streams and extinguishers are in service/operable.
- Hot work equipment in good working condition.  
  - **Requirements within 35 ft. (11 m) of hot work**
  - Flammable liquid, dust, lint and oily deposits removed.
  - Explosive atmosphere in area eliminated.
  - Floors swept clean.
  - Combustible floors wet down, covered with damp sand or fire-resistive sheets.
  - Remove other combustible material where possible.
  - Otherwise, protect with FM Approved welding pads, blankets and curtains, fire-resistive tarpaulins or metal shields.
  - All wall and floor openings covered.
  - FM Approved welding pads, blankets and curtains installed and around work.
  - Protect or shut down ducts and conveyors that might carry material to distant combustible material.
  - **Hot work on walls, ceilings or roofs**
  - Construction is noncombustible and without combustible cover or insulation.
  - Combustible material on other side of walls, ceilings or roofs is removed.
  - **Hot work on enclosed equipment**
  - Enclosed equipment cleaned of all combustible material.
  - Containers purged of flammable liquid/vapor.
  - Pressurized vessels, piping and equipment removed from service and vented.
  - **Fire watch/hot work area monitoring**
  - Fire watch will be provided during and for one (1) hour after work, including any break activity.
  - Fire watch is supplied with suitable extinguishers, and where required, a charged small hose.
  - Fire watch is trained in use of equipment and in sounding alarms.
  - Fire watch may be required in adjoining areas, above and below work area.
  - Monitor hot work area for up to an additional three (3) hours or one (1) hour fire watch.
- **Other precautions taken:**

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